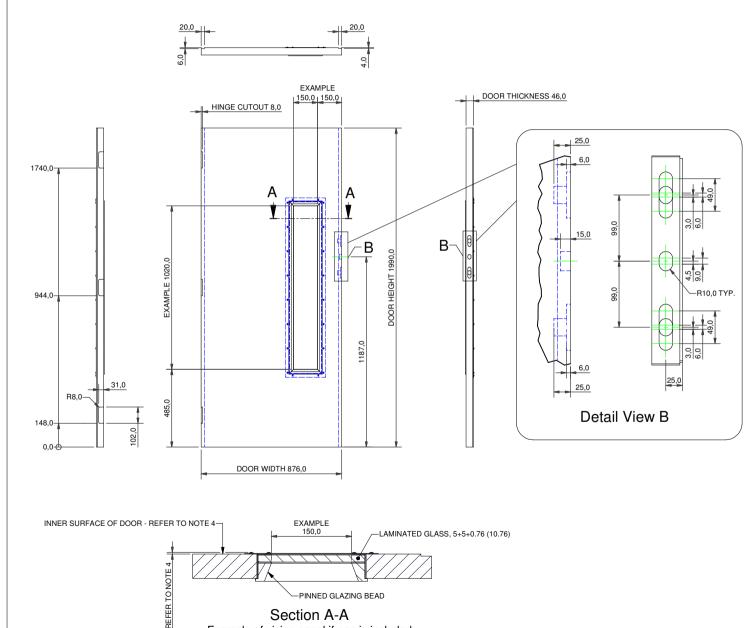


Midilift SL

Doors by Others - Small Platform

Stannah



PINNED GLAZING BEAD

Section A-A

Example of vision panel if one is included

Requirements / Notes:

1. Dimensions & Tolerances

a) All dimension in millimetres

b) Tolerances, unless stated otherwise: +/-0.25mm

2. Vision panels (when included)

a) Toughened and laminated glass

b) Glass thickness: 10.76mm (5 + 5 + 0.76)

3. Door function

a) To be self-closing

b) Maximum force to open = 40 N (at the handle)

4. Inner surface

a) The inside of the landing doors shall form a continuous hard smooth vertical surface.

b) Any hollows in or projections from internal surfaces of landing doors shall not exceed 5mm and projections exceeding 1,5 mm shall be chamfered to at least 15° to the vertical

5. Strength of door

Doors, with their locks, shall have a mechanical strength such that in the locked position and when a force of 300 N, being evenly distributed over an area of 5 cm² in round or square section, is applied at right angles to the panel at any point on either face they shall:

a) resist without permanent deformation;

b) resist without elastic deformation greater than 15 mm;

c) during and after such a test the safety function of the door shall not be affected:

d) strength to be tested prior to placing the lift onto the market.

6. Mass of door

Maximum mass of door = 80kg





